

source	L (nm)	w (nm)	technique
bacterial	100-1000	oct-50	TEM
	100-1000	5-10 x 30 x 50	TEM
cotton	100-150	5-10	TEM
	70-170	~7	TEM
	200-300	8	TEM
	255	15	DDL
	150-210	5-11	AFM
Cotton linter	100-200	10-20	SEM-FEG
	25-320	6-70	TEM
	300-500	15-30	AFM
MCC	35-265	3-48	TEM
	250-270	23	TEM
	~500	10	AFM
Ramie	150-250	6-8	TEM
	50-150	5-10	TEM
Sisal	100-500	3-5	TEM
	150-280	3.5-6.5	TEM
Tunicate		8.8 x 18.2	SANS
	1160	16	DDL
	500-1000	10	TEM
	1000-3000	15-30	TEM
	100-3000	15	TEM
	1073	28	TEM
Valonia	> 1000	10-20	TEM
Soft wood	100-200	3-4	TEM
	100-150	4-5	TEM
Hard wood	140-150	4-5	AFM

From cellulose to nano crystals and nano fibrils

Description

CELLULOSE NANOCRYSTALS (CNCs)

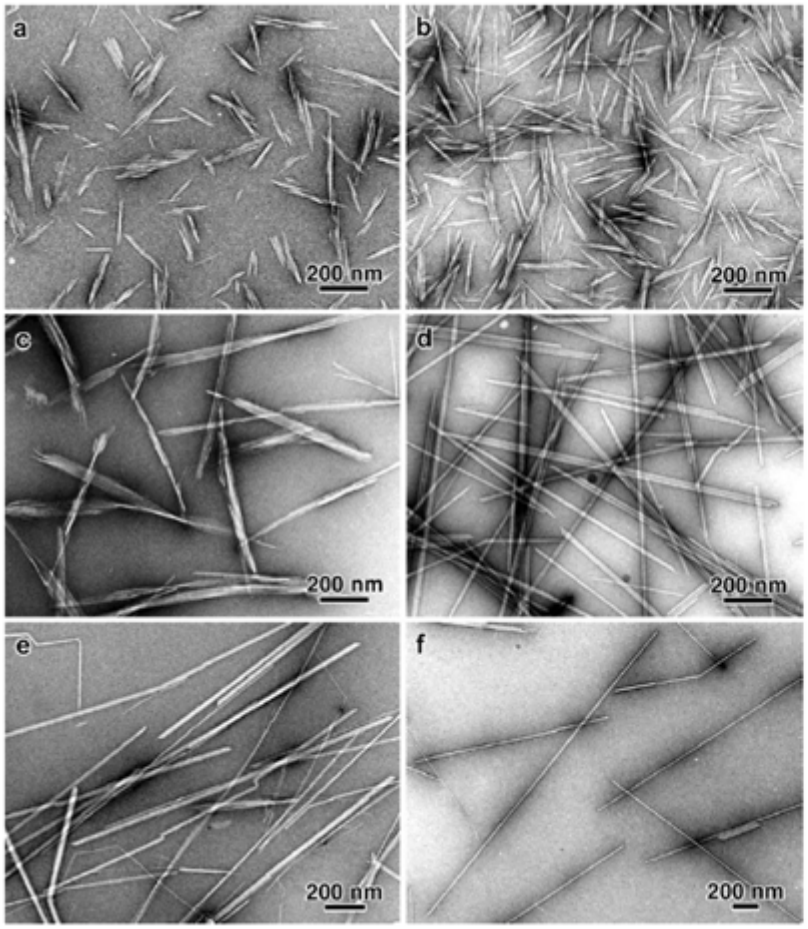
Cellulose nanocrystals are rod-shaped particles of high crystallinity. They are isolated from the acid hydrolysis of the disorderd regions of the parent cellulose microfibrils, under controlled conditions of acid concentration, cellulose to acid ratio, temperature and time. Nickerson and Habrle first isolated them in 1947 (Nickerson and Habrle 1947) by cellulose degradation in boiling acidic conditions (2.45 N hydrochloric acid and 0.6 M ferric chloride), and a few years later RÃ¥nby obtained stable CNC suspensions thanks to the introduction of negative surface charges (RÃ¥nby 1951).

CNCs have dimensions of 100 nm to a few Âµm in length, and 4 to 70 nm in cross-section (Klemm et al. 2011). The dimensions of CNCs strongly depend on the cellulose source and, to a lesser extent, on the hydrolysis conditions (Elazzouzi-Hafraoui et al. 2008; Chauve et al. 2014). Transmission electron microscopy (TEM) images of cellulose nanocrystals isolated from plants, bacteria, algae and marine organisms are shown in Figure 3 (left). In Figure 3 (right) a table from Habibi et al. (2010) reports the lengths and widths of CNCs of different sources and determined by different techniques including TEM, atomic force microscopy (AFM), field emission gun scanning electron microscopy (SEM-FEG), small-angle neutron scattering (SANS) and depolarized dynamic light scattering (DDLS). As a consequence of the difference in dimensions, the aspect ratio of these nanoparticles, defined as the length-to-width ratio, which plays a major role in phenomena like the self-organization of CNCs into chiral nematic crystal-liquid phases or the percolation threshold that is a key parameter governing mechanical properties in nanocomposites, extends over a wide range, namely from 10 to 100.

When extracted from cotton, CNCs are short, highly crystalline rod-like particles. They consist of the assembly of laterally aggregated elementary crystallites (3-4 on average), and their average dimensions are 150 Ã? 22 Ã? 6 nm3. Tunicates are marine invertebrate organisms that produce cellulose in their external mantle. CNCs extracted from tunicate are needle-like particles with a much higher aspect ratio and near-perfect crystallinity. Acid hydrolysis of tunicates generally yields CNCs made up of a single crystallite. Localized defects are often observed and result from the sonication treatment (Figure 3,f). The size of CNCs extracted from tunicate is between 1 and 3 Âµm in length and

10-30 nm in width.

Sulfuric acid is commonly used as the hydrolyzing agent. The basic idea behind the extraction process is that the starting cellulose microfibrils are made up of highly crystalline regions connected through loosely packed regions that are much more susceptible to be hydrolyzed during a chemical acid attack. Therefore, after diffusion of the acid within the substrate, the glycosidic linkages in the disordered regions are preferentially broken, releasing rod-like cellulose crystallites in the medium. The use of sulfuric acid imparts a negative surface charge in the form of sulfate half-esters, which ensures colloidal stability in aqueous media thanks to repulsive electrostatic interactions (Revol et al. 1992). The surface charge content is typically in the range 100-350 mmol.kg-1, which corresponds to a charge density in the range 0.2-0.6 e.nm^{2}. (Foster et al. 2018).



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Figure 3: Transmission electron microscopy image of CNCs from cotton (a), ramie (b), Gluconobacter (c), Glaucocystis (algae) (d), Valonia (algae) (e), Halocynthia (tunicate) (f) from Martin (2015) thesis manuscript and dimensions of CNCs of different sources measured with a variety of techniques. Table from (Habibi et al. 2010)

CNCs are derived from an abundant and renewable source, cellulose fibres, and possess exceptional properties such as a vast surface area (250 m^{2}.g^{-1}), a low density (1.6 kg.m^{-3}), and mechanical properties comparable to the one of Kevlar. Furthermore, these non-toxic and biocompatible nanoparticles are now produced at an industrial scale, thus paving the way for their commercialization

and their availability in large quantities. Their characteristics have been widely reviewed (Habibi et al. 2010; Peng et al. 2011; George and Sabapathi, 2015; Trache et al. 2017; Grishkewich et al. 2017). Their industrial production and applications have also been the subject of numerous reviews (Habibi et al. 2010; Peng et al. 2011; George and Sabapathi 2015; Trache et al. 2017; Grishkewich et al. 2017)

CELLULOSE NANO FIBRILS (CNFs)

Different terminologies are used to describe cellulose nanofibrils (CNFs), such as nano-fibrillated cellulose (NFC), micro-fibrillated cellulose (MFC) or cellulose microfibrils or microfibers (CMF). The term cellulose nanofibrils (CNFs) was preferred by different organizations and committees (Technical association of the pulp and paper industry -TAPPI-, international organization for standardization -ISO- and the Canadian standards association -CSA) in an objective of standardization.
Cellulose nanofibrils form an opaque grey-white gel in water and are viscous suspensions even at low concentration. Unlike the rigid and highly crystalline CNCs, CNFs contain both amorphous and crystalline regions generating flexibility and possible entanglements. They have dimensions up to a few micrometres in length and 5 to 60 nm in diameter (Klemm et al. 2011). A photograph of a CNF suspension, as well as transmission electron microscopy and atomic force microscopy images, illustrate these properties in Figure 4.

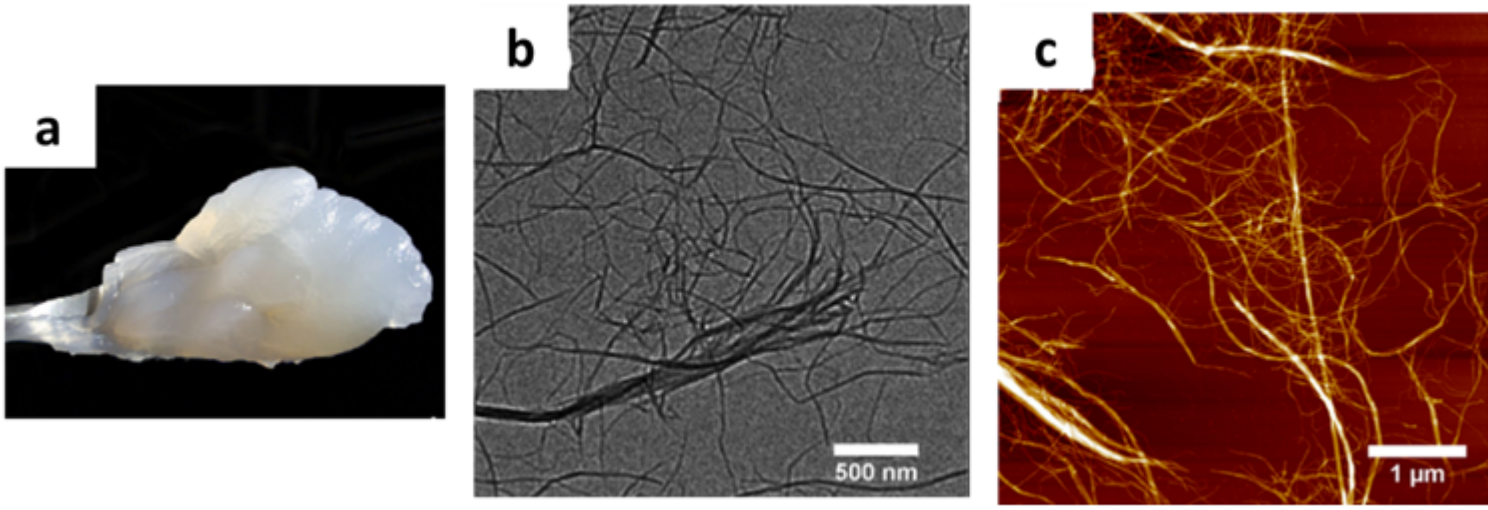


Figure 4: Photograph of a CNFs suspension (a) from (Lavoine et al. 2012a), TEM (b) and AFM (c) images of cellulose nanofibrils suspensions from (Sacui et al. 2014)

CNFs were originally produced by high-pressure homogenization to delaminate the fibres. This process was introduced by Turbak et al. (1983). Other mechanical processes have been used such as grinding, ball milling, refining, blending, extrusion, etc., and were described by Nechyporchuk et al. in their review (Nechyporchuk et al. 2016). To reduce energy consumption during the production of CNFs, pre-treatments methods have been developed. Chemical pre-treatments such as TEMPO oxidation (Saito and Isogai 2004), enzymatic attack (Lavoine et al. 2012b), cationization (Olszewska et al. 2011) or periodate oxidation (Kim et al. 2000, Kasai et al. 2014, Plappert et al. 2017) are also being used and lead to the production of CNFs with different surface chemistry and properties.

Enzymatically pre-treated CNFs

The enzymatic hydrolysis of the cellulose fibres favours the defibrillation, hence decreases the energy consumption during refining. The hydrolysis of cellulose is performed through cellulose-degrading enzymes called cellulase by three distinct processes. The hydrolysis of disaccharides and tetrasaccharides into glucose is performed by cellobiases, the hydrolysis of the amorphous regions of the cellulose by endoglucanases, and the enzymatic action at the end of the cellulose chains to release disaccharides and tetrasaccharides by exoglucanases. In 2007, PÃ¤Ã¤kkÃ¶ et al. and Henriksson et al., reported new methods to produce CNFs involving a combination of enzymatic and mechanical pretreatments followed by high-pressure homogenization (PÃ¤Ã¤kkÃ¶ et al. 2007; Henriksson et al. 2007). These enzymes, from Novozymes, composed of endoglucanases and exoglucananses, have been used in other studies (Turon et al. 2008; Siqueira et al. 2010b) and Nechyporchuk et al. investigated the use of different enzymes at different concentrations on the resulting CNF morphology (Nechyporchuk et al. 2015).

TEMPO-oxidized CNFs

The selective oxidation of primary hydroxyl groups of sugars using sodium hypochlorite in the presence of catalytic amounts of 2,2,6,6-tetramethylpiperidine-N-oxyl (TEMPO) radical in NaClO and NaBr was first studied by Davis and Flitsch (1993) and was optimized for nanocellulose by several teams for both cellulose nanofibrils and cellulose nanocrystals (Montanari et al. 2005; Habibi et al. 2006; Isogai et al. 2011; Rattaz et al. 2011).

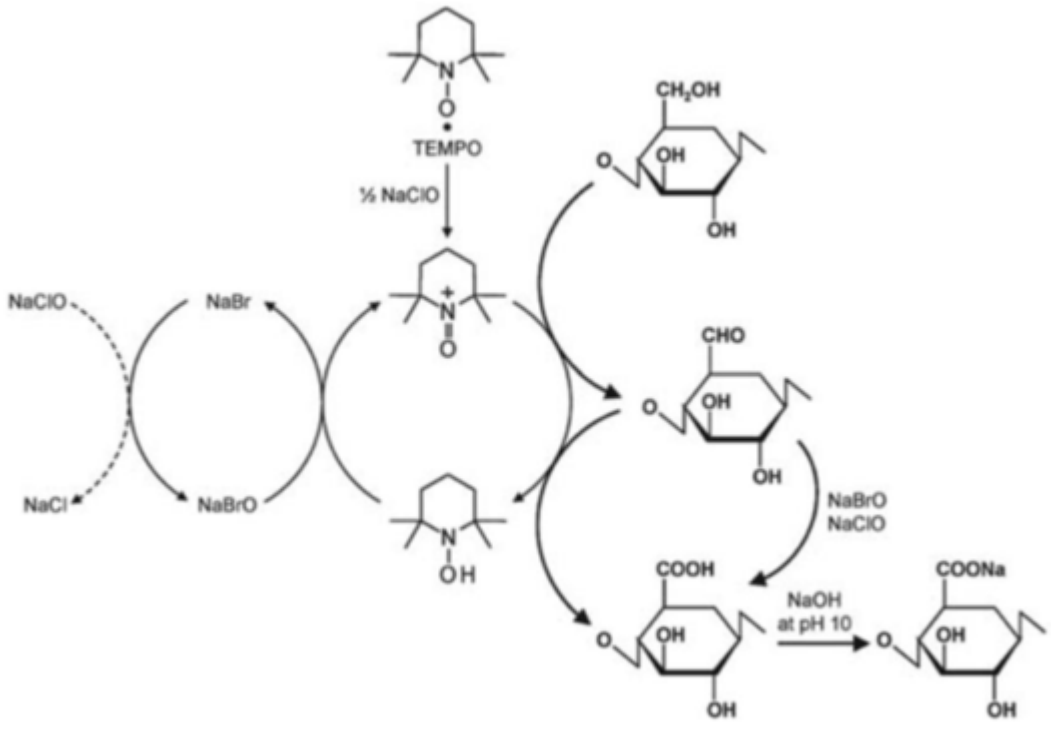


Figure 5: Selective oxidation of C6 primary hydroxyl of cellulose to carboxylate groups by TEMPO/NaClO/NaClO2 oxidation in the water at pH 10-11. (Isogai et al. 2011)

Saito et al. disintegrated various never-dried celluloses after TEMPO-oxidation and homogenization (Saito et al. 2006). The most energy-efficient procedures were deduced from the investigation of different reaction conditions (Isogai et al. 2011). Using such a process, negatively charged carboxylate groups are introduced at the surface of the cellulose chains. The resulting electrostatic repulsions promoted between the chains favour the defibrillation process during the mechanical treatment. The carboxylate content depends on the quantity of oxidizing agent used and Isogai et al. reported maximum values of 1.7 $mol.kg^{-1}$ (Isogai et al. 2011). An alternative process at pH 6.8 instead of pH 10 was developed to limit the inevitable significant depolymerization that occurs at pH 10 (Saito et al. 2009).
CNFs share common properties with CNCs such as lightweight character, abundant and renewable origin, high specific surface area or broad chemical modification ability but also exhibit specific characteristics such as high viscosity due to the very high aspect ratio and entanglements and ability to form homogeneous flexible films (while short aspect ratio CNCs rather form brittle films). They also exhibit high modulus and tensile strength. They show interesting optical properties (liquid crystalline behaviour of CNCs and the ability to form transparent films with both CNCs and CNFs) and present potential compatibility with other materials and living cells. CNCs and CNFs have been investigated for toxicity assessments. Lin and Dufresne reviewed toxicology evolution of CNCs, CNFs and bacterial cellulose (Lin and Dufresne 2014). *In vitro* and *in vivo* experiments have been performed, and no or low cytotoxicity was observed, and no serious environmental concerns were raised. In the two worst-case scenarios, inflammatory cytokines and pulmonary inflammation were reported. The options of nanocellulose modification and processing are extremely versatile and open up a wide range of functions and structures (Abitbol et al. 2016).

APPLICATIONS OF NANO-CELLULOSES

The various and interesting properties of both CNCs and CNFs open up groundbreaking application areas (Abitbol et al. 2016). Over the last decade, the production of both types of nanocellulose at the industrial scale has increased their interest in both research and industry.

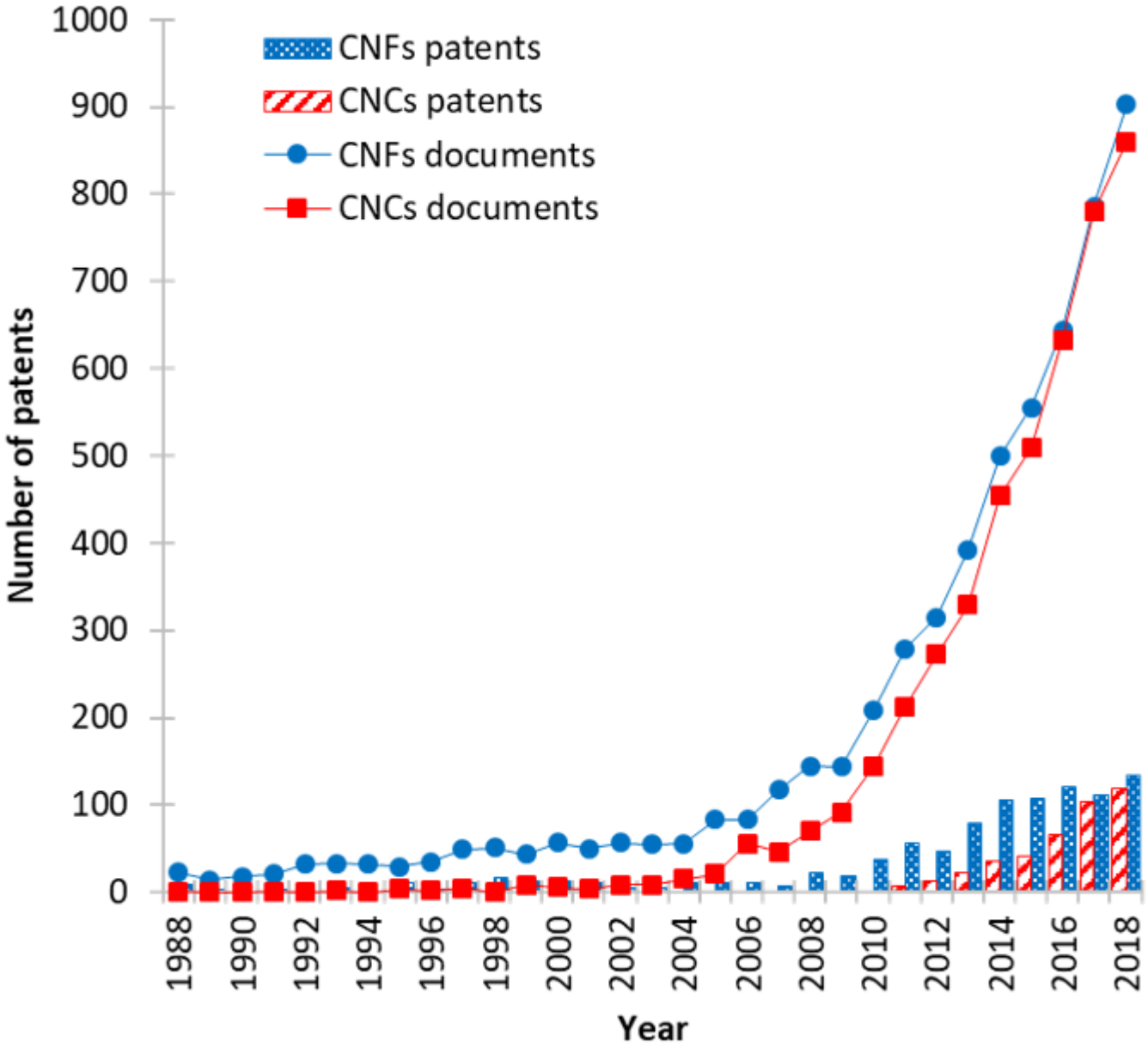


Figure 5: Number of documents (articles, conference papers, review and book chapter) from Scopus in July 2019 and patents (from SciFinder, June 2019) released each year dealing with CNFs (blue) and CNCs (red), descriptors for CNFs: cellulose nanofibrils/cellulose microfibrils / nanofibrillated cellulose / micro-fibrillated cellulose and for CNCs: cellulose nanocrystals/cellulose whisker /cellulose nanowhiskers / nanocrystalline cellulose

The number of patents with nanocellulose expanded when their production was no longer restricted to pilot scale. Studies from Reid et al. (2017) and Desmaisons et al. (2017) compared the properties of different CNCs and CNFs obtained from industrial and lab-scale productions. These works emphasize the existence of different grades of CNCs and CNFs and the importance of a thorough investigation of the properties of the commercial product beforehand.

from the literature.

Applications	Specification	Reference
Composites	Polymer matrices reinforcement	*(Lee et al. 2014)*
	Nanocellulose composites processing	*(Oksman et al. 2016)*
	Advances and challenges of CNCs and CNFs based composites	*(Siró and Plackett 2010; Abdul Khalil et al. 2012; Mariano et al. 2014; Bhat et al. 2017)*
Paper and packaging	Processing of CNFs for paper making	*(Osong et al. 2016)*
	Flexible food packaging	*(Li et al. 2013; Mascheroni et al. 2016)*
	Strength and barrier properties	(Syverud and Stenius 2008; Lavoine et al. 2012b; Ferrer et al. 2017; Hubbe et al. 2017)
Environment	Selective absorption	(Cervin et al. 2012; Zhang et al. 2014; Zhou et al. 2016)
	Water filtration membranes	*(Carpenter et al. 2015; Karim et al. 2016; Wang et al. 2017)*
	Thermal isolation	(Nguyen et al. 2014; Kobayashi et al. 2014; Han et al. 2015; Jiménez-Saelices et al. 2017a)
Energy and electronics	Flexible electronics	*(Zheng et al. 2015; Jung et al. 2015)*
	Conductive inks and templates for printed electronics	*(Hoeng et al. 2016)*
	Energy storage	(Zheng et al. 2015; Zu et al. 2016; Kim et al. 2018b)
	Dye solar cells	(Miettunen et al. 2014)
Security	Anti-counterfeiting	*(Chindawong and Johannsmann 2014; Bardet et al. 2015; Chen et al. 2016; Zhang et al. 2018)*
Rheology modifier	Emulsion stabilization	*(Capron and Cathala 2013; Tasset et al. 2014)*
	Formulation of cement, pigment coatings	*(Dimic-Misic et al. 2013, p.; Cao et al. 2015)*
	Rheological properties in composites	*(Ching et al. 2016)*
Biomedical	Reviews	(Lin and Dufresne 2014; Jorfi and Foster 2015; Stergar and Maver 2016; Bacakova et al. 2019)
	Drug delivery	(Kolakovic et al. 2012a; Valo et al. 2013; Dong et al. 2014; Lin et al. 2016)
	Tissue engineering	*(Camarero-Espinosa et al. 2016; Naseri et al. 2016)*
	Wound dressings	*(Díez et al. 2011; Powell et al. 2016; Sun et al. 2017)*

Category

1. News